Work Order May 11, 2010 3:1									7,80		Page	e I
Item ID: I Revision ID:	D3807-3			Accept					Setup Sta			
Item Name:	Gasket	4							St	ор		
Start Date: 1 Required Date: 1		ty: 6.00 Qty: 6.00			Cust Item Customer							•
Reference:			· · · · · · · · · · · · · · · · · · ·									
Approvals:	Process Plan:	W.	Date:/65//	Tooling:		Date:		I				
	QC:		Date:	SPC (Y/N):	!	Date:		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	St	ор		
Sequence ID/ Work Center ID	Operati Descrip			Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Numbe		
Draw Nbr	Revision Nb	r										_
D3807	Rev A				.•							
100				0.00		_		Hb .		. ~		
Waterjet		Memo		0.00					0-5-	74		_
FLOW CNC Waterjet		1-Cut as per Dwg Rev: Prog Rev: 2-Deburr if	<u>A</u>								6	

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

1810-5-17

Dart Ae	rospace	e Ltd							t
W/O:				WO	RK ORDER CHANGI	ES		**************************************	
DATE	STEP		PRO	OCEDURE CHAI	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	•		DAD #-	Fault Cates		NCD: Vac	No. BOA	D.A.	
Part No:					i:				
NCR:			······································		R NON-CONFORMA				
DATE	STEP	ED	Pescription of NC		Corrective Action Section		Verification	Approval	Approva
			Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
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Work Order ID 58572

May 11, 2010 3:11:26 PM

Required Date: 18/05/2010



Page 2

Item ID:

D3807-3

Accept

Setup Start



Revision ID:

Item Name: Gasket

11/05/2010

Start Qty: 6.00

Req'd Qty: 6.00



Cust Item ID: Customer:

Draw

Number

Reference:

Start Date:

A	nı	٦rc	v	ıls:	
$\overline{}$	v	<i>)</i> 1 (,,,		

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop



OC: Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

120



Ouality Control

Operation **Description**

OC8- Inspect parts - second check

Set Up/ Run Hours

Draw Plan Rev. Code

Accept **Qty Qty**

Reject

Reject Insp. Number Stamp

Memo

0.00

130



Packaging

Identify as per dwg & Stock Location:

Memo

0.00

140



Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/13 ×

Dart Ae	rospace Ltd	·						,						
W/O:			WORK ORDER CHANGES											
DATE	STEP	PR	PROCEDURE CHANGE					Approva QC Inspecto						
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Part No):	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _							
	Resolut	ior:	Disposition	1:	_ QA: N/C CI	osed:	Date: _							
NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
5475	0750	Description of NC		Corrective Action Section	on B	Varification	Ammunual	Annualia						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Verification Section C	Approval Chief Eng	Approva QC Inspecto						
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Picklist Print

May 11, 2010 3:11:32 PM

Work Order ID: 58572

Parent Item:

D3807-3

Parent Item Name: Gasket

Comments:



Start Date: 11/05/2010

Required Date: 18/05/2010

Page 1

Start Qty: 6.00

Required Oty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	208.7531	2.29	Π,		
NEODDENE SHEET 0.00	i : 								 [[] 		B10-5-17	

NEOPRENE SHEET 0.063

Location

MAT052

114176

Loc Qty

208.7531 208.7531 Loc Code

114176

Dart Ae	rospace	Ltd							:				
W/O:			WORK ORDER CHANGES										
DATE	STEP		PRO	OCEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto				
-													
Part No	:		PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:	Date: _					
Resolution		esolutio	or:	Disposition	:	QA: N/C C	losed:	Date: _					
NCR:				WORK ORDE	R NON-CONFORM	ANCE (NC	R)		· ·				
			Pescription of NC		Corrective Action Sec	tion B	Verification		Τ.				
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		Approval Chief Eng	Approva QC Inspect				
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DART AEROSPACE LTD	Work Order:	58572
Description: Gasket	Part Number:	D3807-3
Inspection Dwg: D3807 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

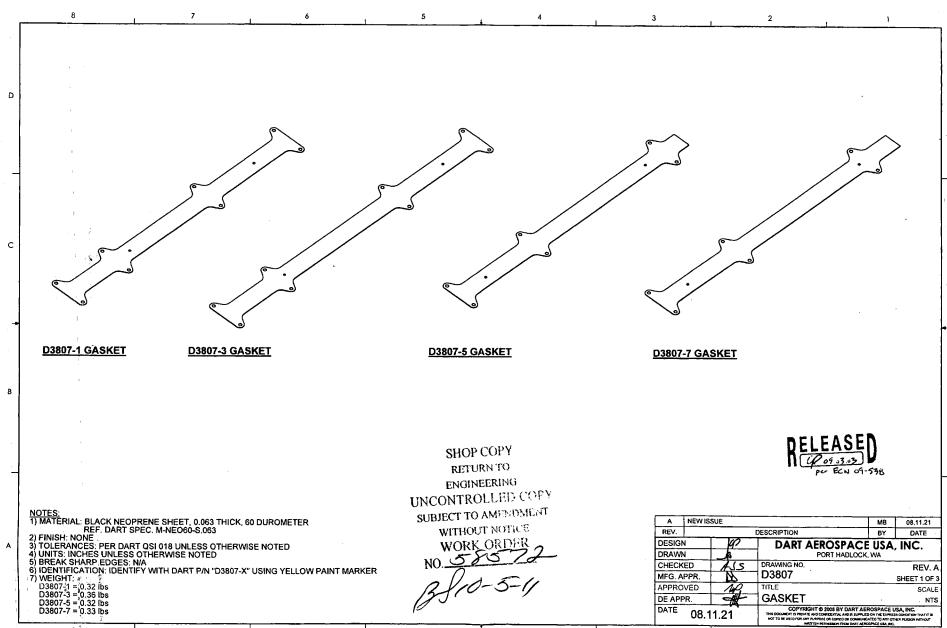
X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of Inspection	Comments
Dimension		Dimension			mapconon	
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0.050	+/-0.010	,050	>			
Ø0.31	+/-0.030	320	4			
2.88	+/-0.030	7.890	>			
5.145	+/-0.010	5,149	X			•
7.00	+/-0.030	7.00	4			
30.50	+/-0.030	30,50	×			
15.45	+/-0.030	15.45	*			
38.18	+/-0.030	38.18	1			
48.09	+/-0.030	48.09	9			
49.26	+/-0.030	49,75	7			
6.21	+/-0.030	6.775	7			
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Measured by:	氓	Audited by:	8	Prototype Approval:	N/A
Date:	10-5-12	Date:	idestia	Date:	N/A

Rev	Date	Change	Revis	ed by	Approved
Α	09.05.19	New Issue	KJ	24	XX
				77	

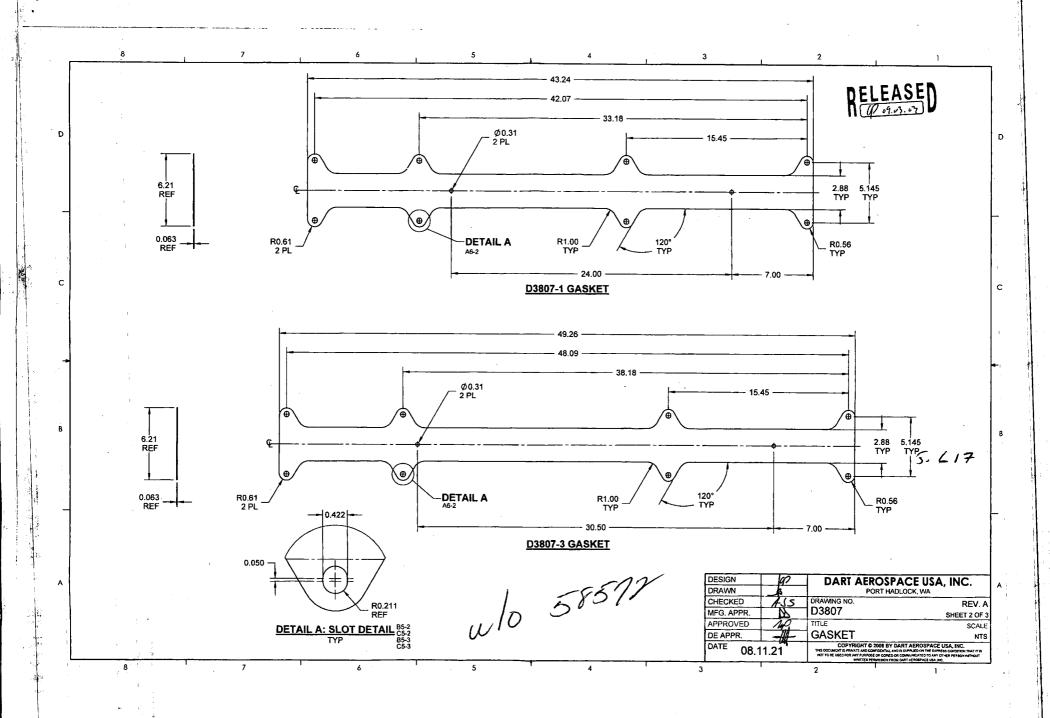
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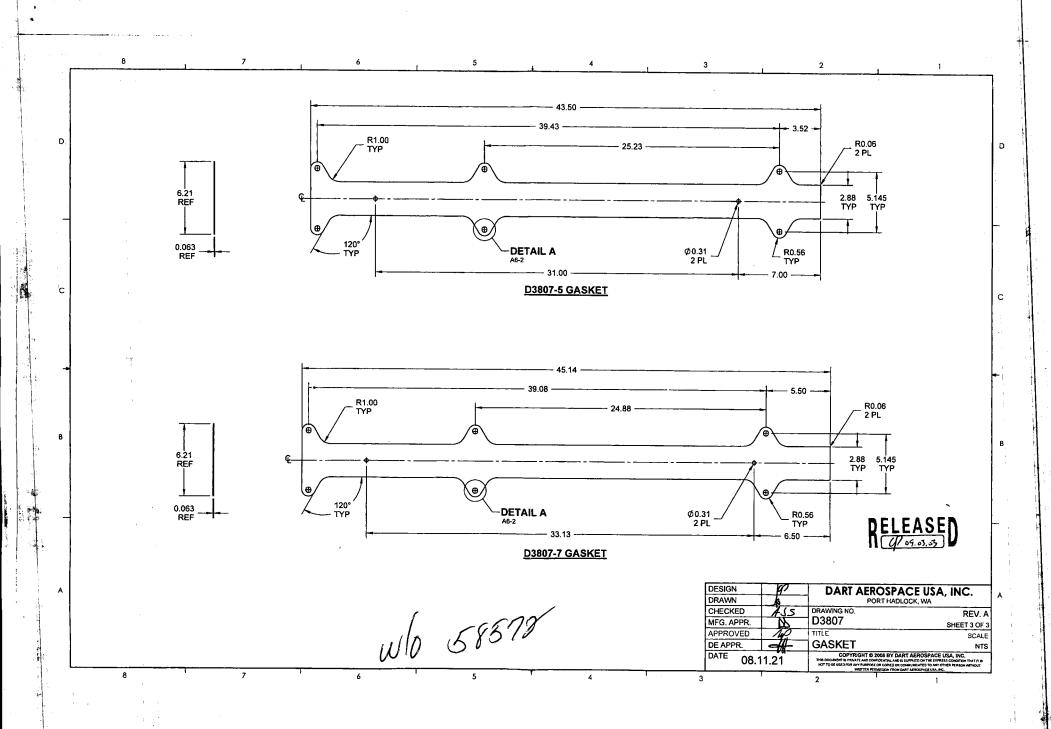
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	NEW IS	300		MB	08.11.21			
REV.		_	DESCRIPTION	BY	DATE			
DESIGN (7)			DART AEROSPACE USA, INC.					
DRAWN		_A		IADLOCK, WA				
CHECKED		254	DRAWING NO.		REV. A			
MFG. APPR.		77	D3807		SHEET 1 OF 3			
APPROVED /		140	TITLE		SCALE			
DE APPR.			GASKET	. NTS				
DATE	08.1	1.21	COPYRIGHT © 2008 B THIS DOCUMENT IS PRIVATE AND COMPRESTING WOT TO BE USED FOR ANY PURPOSE OR COPY		SI TI TANT WOLTHOW OR			

Dart Ae	rospace	Lia	1								r		
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